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CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

25X1A

COUNTRY Switzerland

SUBJECT Visit to Reishauer Tool Works/Production of Gear Grinder

PLACE ACQUIRED
(BY SOURCE)

DATE ACQUIRED (BY SOURCE)

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DATE (OF INFO.

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- 2. Of particular interest was the gear grinder using a wheel with a hob thread contour and with action therefore identical with that of a hobbing machine. To date they have made only one size (up to 10° d'ameter) but appear to have sold a lot in the US for aircraft gears and machine tool gears. (Apparently in Europe all first-class machine tools have ground gears.)
- 3. The design of the machine and the workmanship look very good. The grinding is wet and the resulting surfaces of the highest finish. They have a very ingenious wheel dressing mechanism and a good sheetric control system.
- 4. Their specialty is all types of tools where threads are used, like taps, and the gages to go with them. They also make a chuck in which they take great pide.
- 5. They make thread grinding machines and it was from this base that the gear grinder was developed.

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